

Steel

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Steel



Unusual doors often take you to the unusual worlds



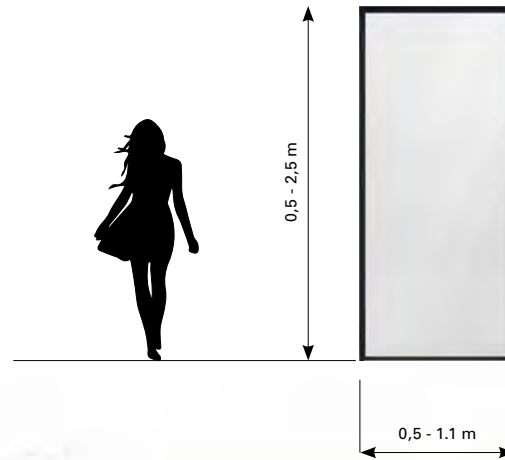
ONE COLLECTION. ENDLESS DESIGN POSSIBILITIES.

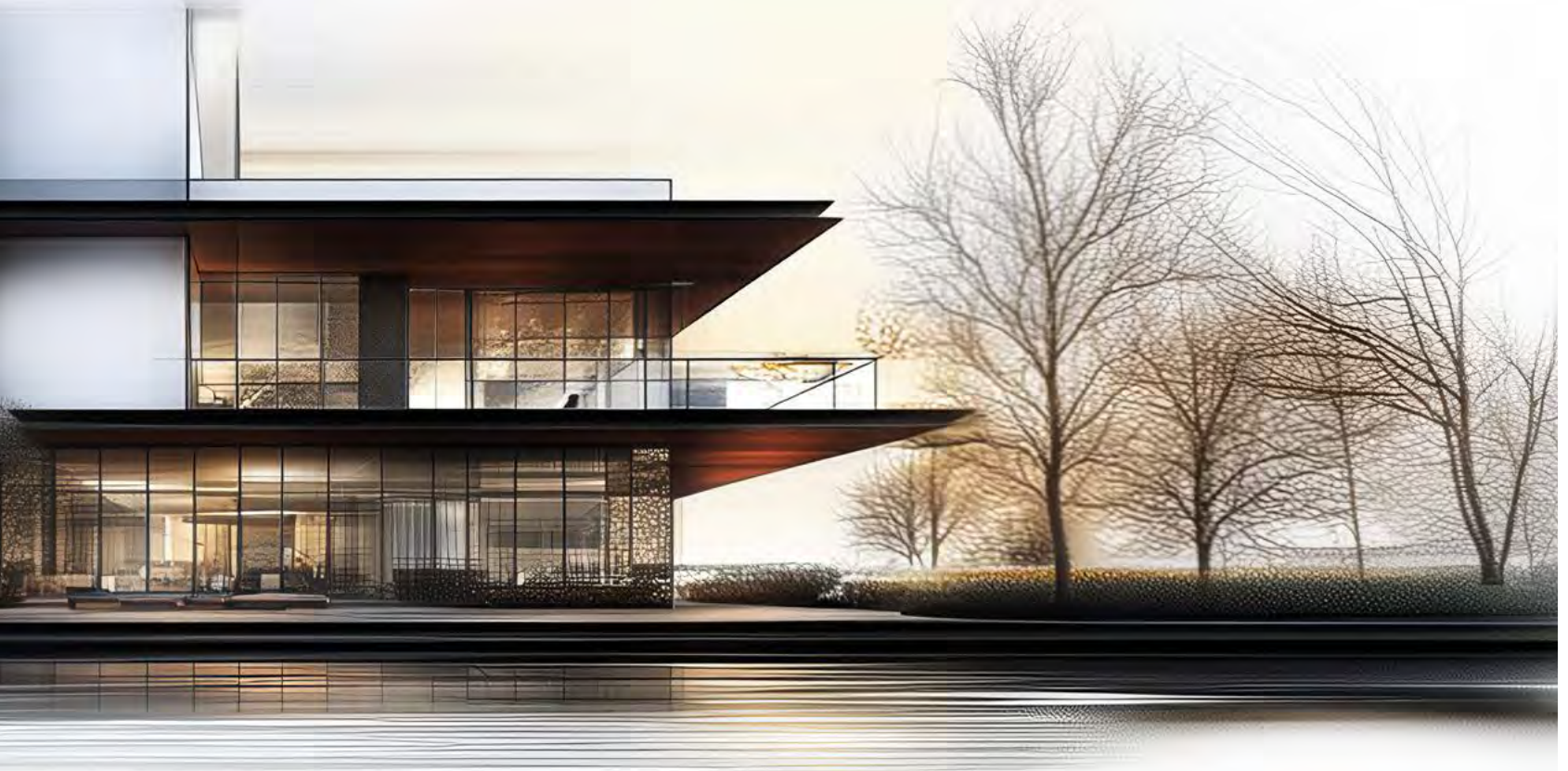
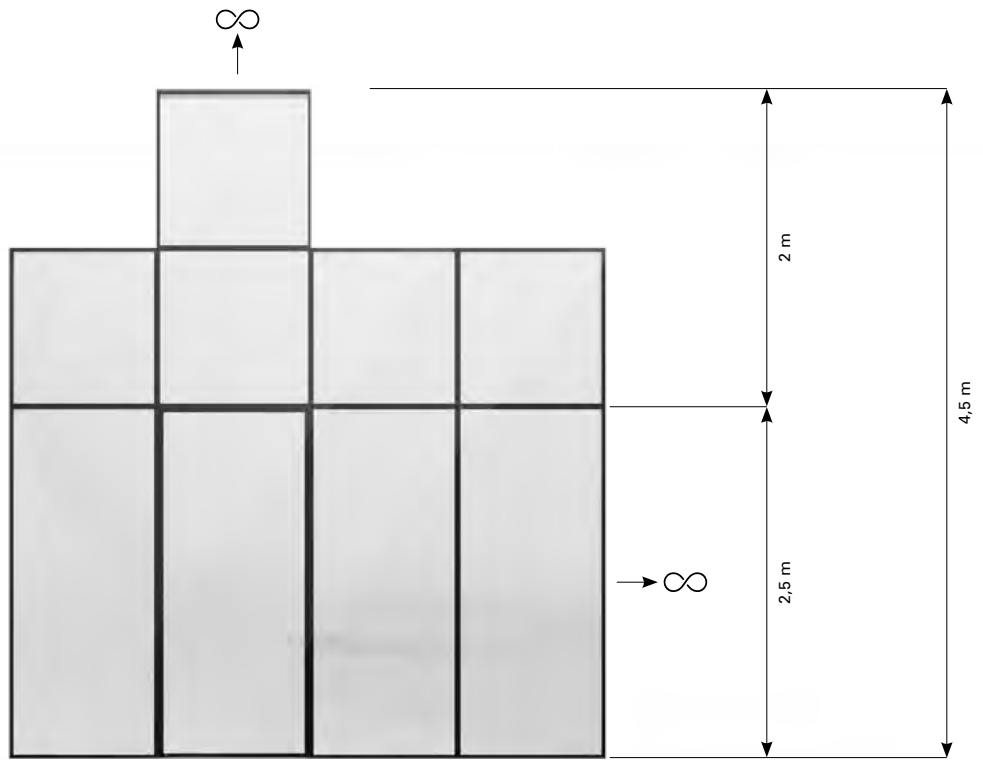
Steel Collection is more than just a door — it's a complete architectural system that empowers designers to bring their aesthetic vision to life.

Thanks to its unified design language across entrance doors, interior doors, partitions, and windows, the Steel Collection enables you to create a cohesive and refined architectural concept — from the exterior facade all the way through to the smallest interior detail. It's a guarantee of elegance, harmony, and timeless prestige — making an impression from the very first glance.


Fully customizable, made to match your vision.

This system offers exceptional flexibility. Choose your product type, dimensions, shape, muntin bars pattern, profile material and finishes, glass type — and compose a solution tailored precisely to your space. For architects, it's a powerful creative tool to design original, unified spaces. For homeowners, it's a way to express personality through unique, made-to-measure details.









MORE LIGHT.
MORE SPACE.
MORE STYLE.

Steel-framed glass doors and partitions combine visual lightness with real function.

They welcome natural daylight deep into the interior, creating a feeling of spaciousness and airiness while still defining clear zones within a space. In residential projects, they bring elegance and luminosity. In commercial spaces, they elevate the design while maintaining a strong functional layout.

One solution. Many applications. Always refined.

The versatility of the Steel Collection shines

in every context. A glass wall between the dining and living room defines zones without dividing them. In an entrance hall, it connects indoors and outdoors, offering protection without sacrificing transparency. In boutiques, matching display fronts and entrance doors form a luxurious invitation. In galleries and showrooms, minimal frames keep the focus on what matters. One concept, many expressions — where style meets functionality.

LOFT OR MINIMALISM?
DEFINE YOUR STYLE – WITHOUT COMPROMISE.



Glass doors and partitions adapt to each aesthetic — industrial, contemporary, or timeless.

Whether you're creating a bold loft interior or minimalist space, our system adjusts to your vision. Frame geometry, muntin bars, finishes — each detail gives you freedom to shape a space that reflects your style.

Steel precision. Brass sophistication. Unmatched refinement.

Steel profiles are sleek and delicate — with invisible welds and flawless surfaces. Brass frames add warmth and a sense of luxury. Decorative finishes techniques like liquid

metal coatings allow for striking, bespoke effects. For architects, it's a canvas for expression. For clients, it's a signature detail that makes a space truly exceptional.

Pivot glass doors — minimalist beauty with innovative function.

Thanks to their offset axis, pivot doors open in both directions for smooth, intuitive flow. Frameless design maximises the purity of the form. Perfect for spaces where every detail counts — this is where contemporary elegance meets architectural intelligence.



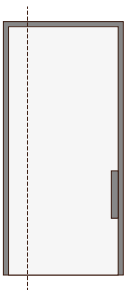
Interior

20 – 65

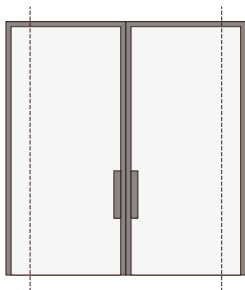


Be inspired by graphic lines
and clear windows on internal spaces

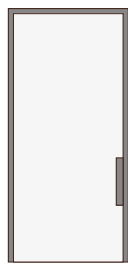
Hinged door



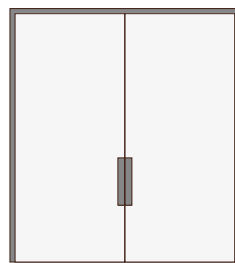
Single pivot door



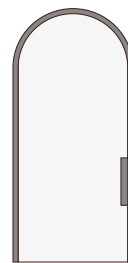
Double pivot door



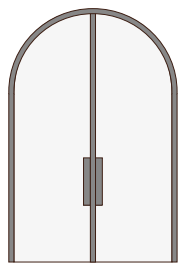
Single hinged door



Double hinged door



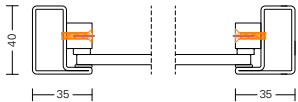
Single arched door

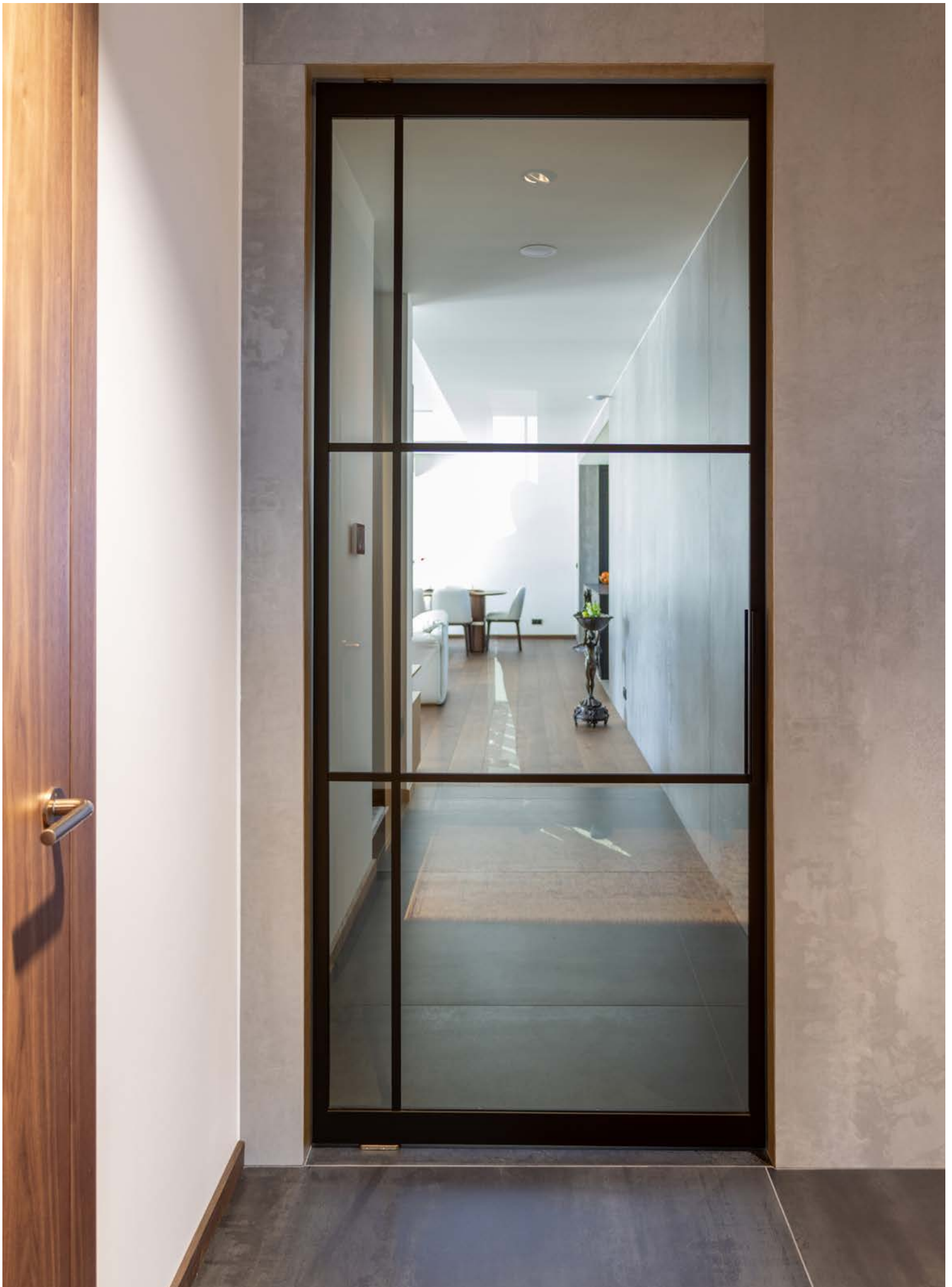


Double arched door

Single pivot door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo

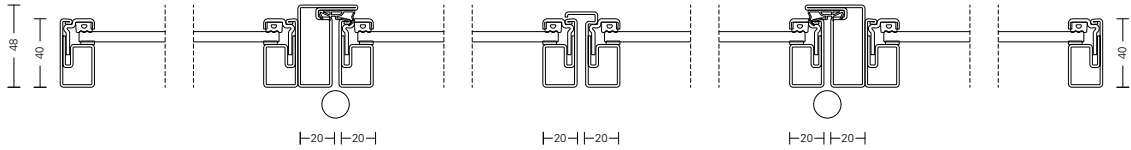






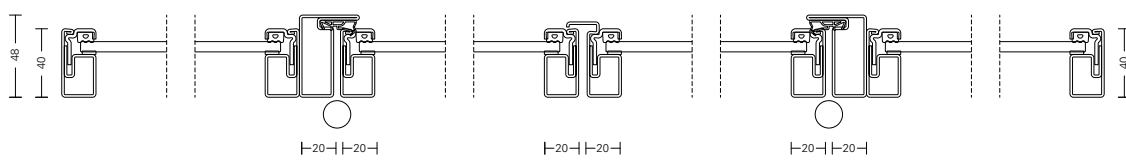
Double arched hinged door

MATERIAL Steel
FINISH Gold Sensation
GLASS Fluted
DOOR PULLS Linea



Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna



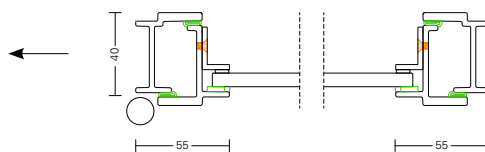


Interior - Hinged door



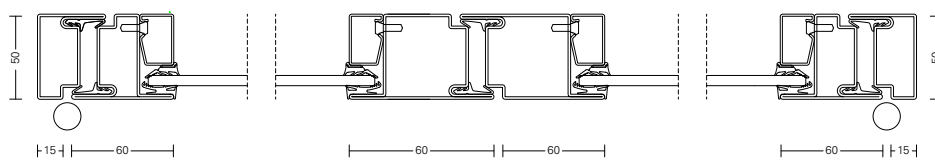
Single and double arched hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna



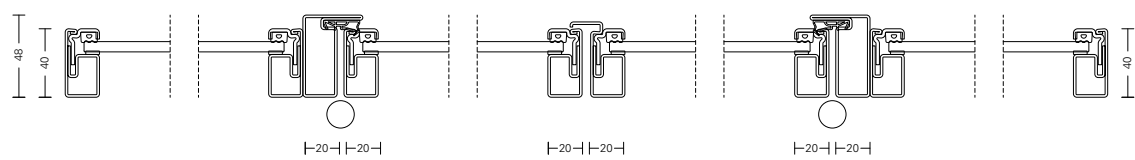


Interior - Hinged door



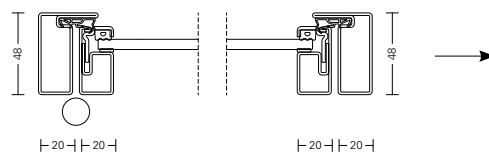
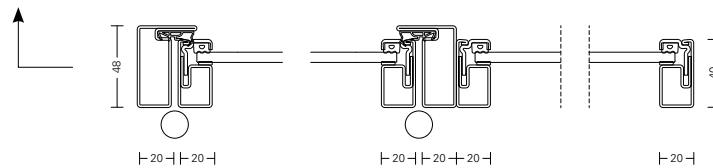
Double hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
HANDLE London



Single hinged door

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



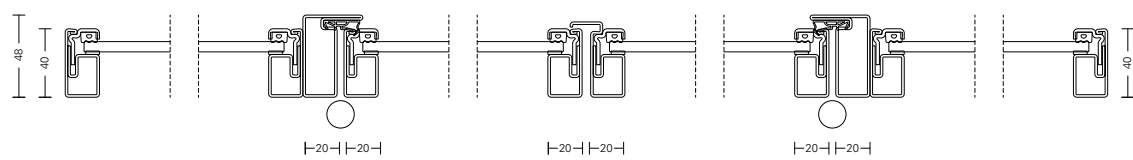


Interior - Hinged door



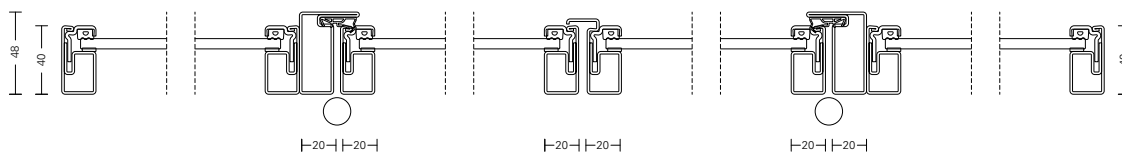
Double hinged door

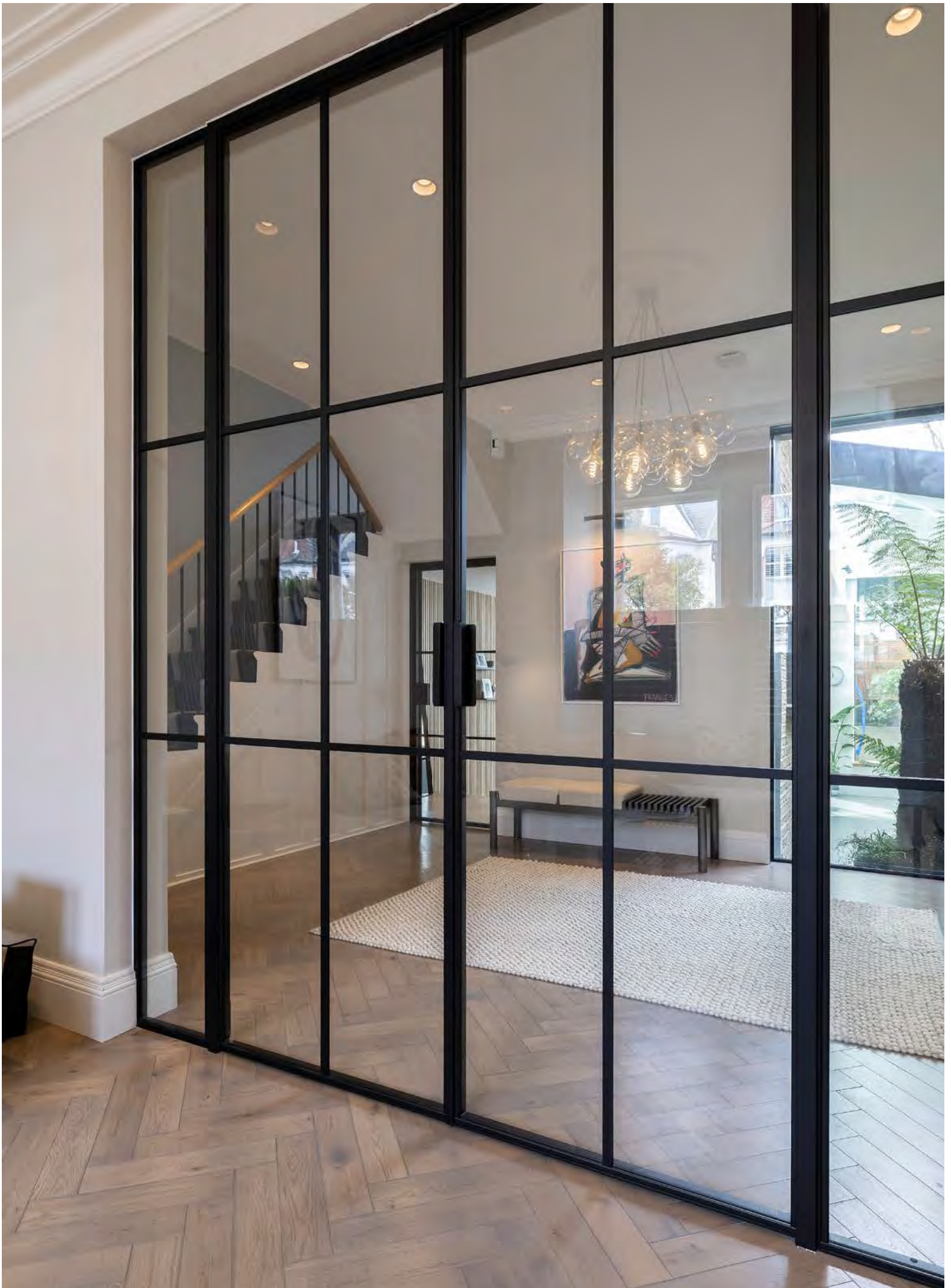
MATERIAL Steel
FINISH RAL Autumn Espresso
GLASS Transparent
HANDLE Bristol



Double hinged door

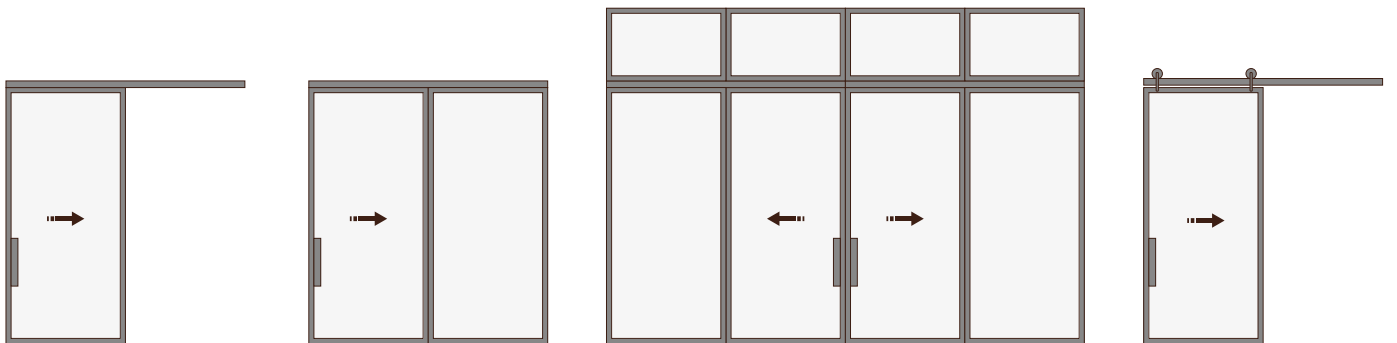
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo





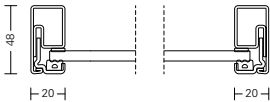
Interior - Hinged door

Slide door



Single slide door

MATERIAL Steel
FINISH RAL 9005
GLASS Fluted
DOOR PULLS Oslo



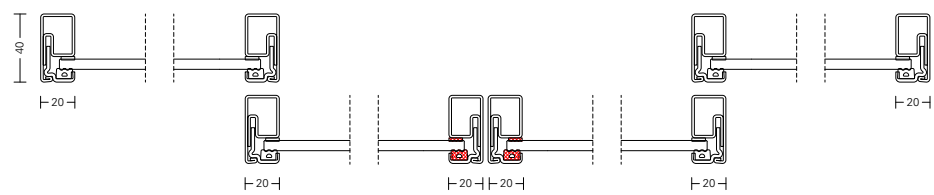


Interior - Slide door



Double slide door

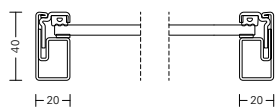
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Fix panel

Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent

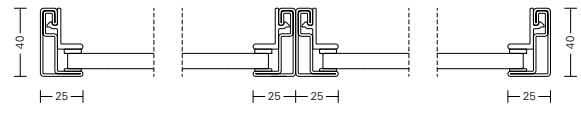


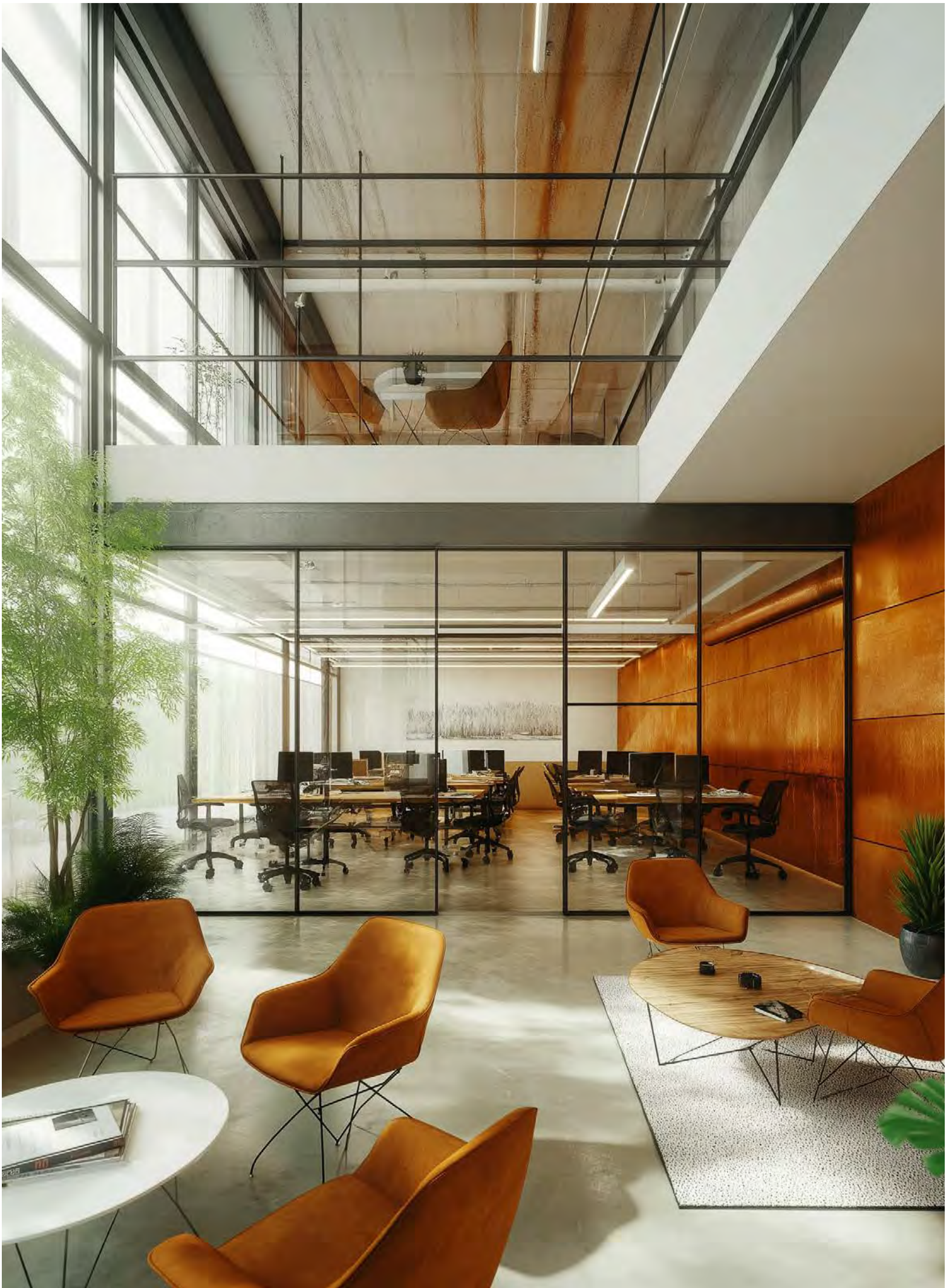


Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent

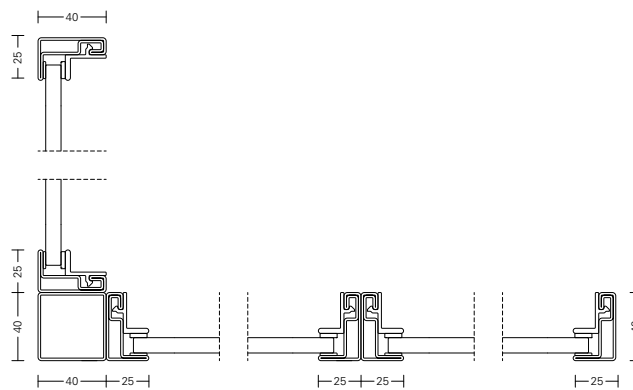






Fix panel

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent



Sound-Proofed Doors

Sound-Proofed Doors

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo





Interior - Sound-Proofed Doors



Sound-Proofed Doors

MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Oslo



Fire-Rated Doors

Fire-Rated Doors

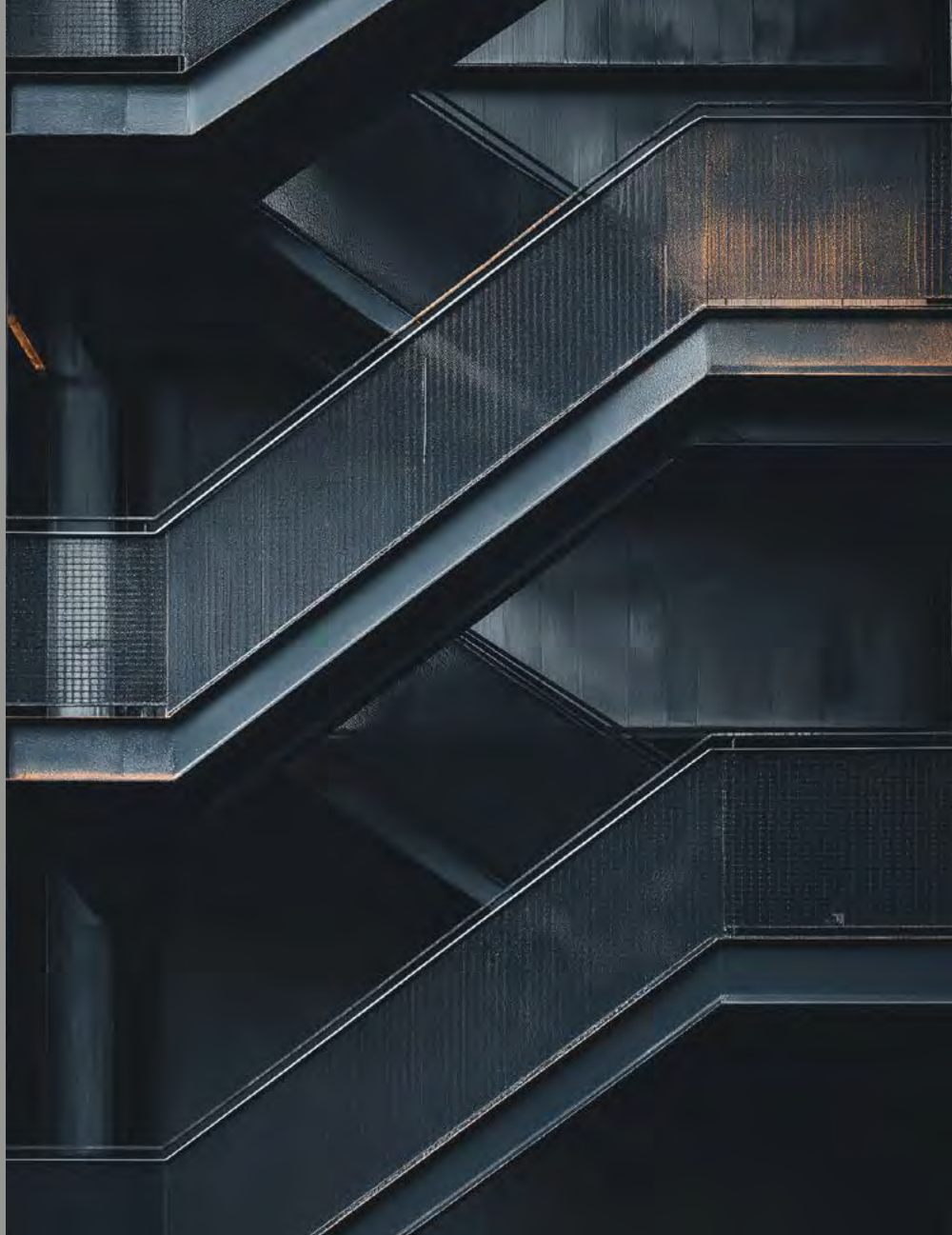
MATERIAL Steel
FINISH RAL 9005
GLASS Transparent
DOOR PULLS Vienna





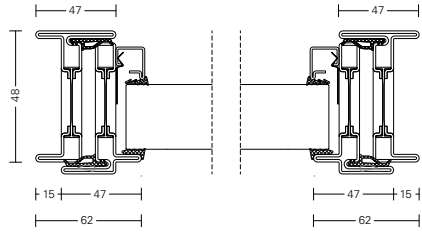
Exterior

66 – 77



Be inspired by graphic lines
and clear windows on internal spaces

Windows as part of a system - consistency without compromise



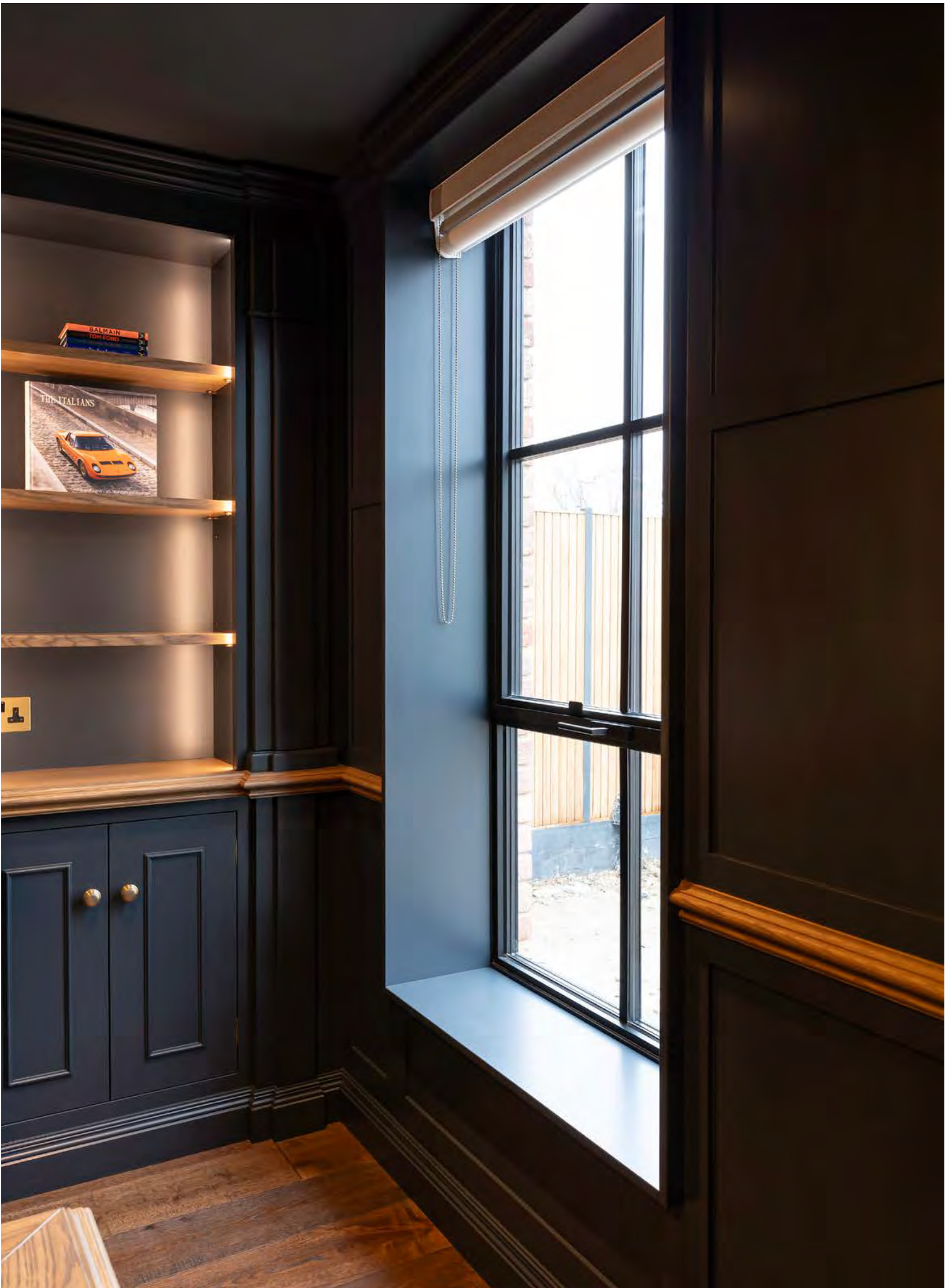


Atelier de Lune











Contemporary interior and architectural design is much more than aesthetics. It is the art of composing light, space and function in a coherent and harmonious way. That's why the Steel collection doesn't stop at doors - it's a complete system that includes both interior and exterior doors, partitions and windows, creating a unified and refined whole.

Exterior doors and walls - elegance and the power of first impressions In public and commercial spaces, but also in modern homes, the entrance is more than just a point of access - it is an architectural element that welcomes, signals the character of the place and announces its atmosphere. Steel exterior doors and wall systems are well suited for this purpose, offering a combination of distinctive aesthetics, high durability and full functionality.

Steel structures combined with large expanses of glazing create a transparent barrier that protects but does not insulate. Light is allowed to enter freely and the interior is given a prestigious, modern character. An ideal solution for boutiques, galleries, showrooms or offices where first impressions count as much as functionality. The glazed entrance door in a steel frame emphasizes the prestige of the place, while allowing visual contact with the surroundings.

The system allows the creation of modular layouts that can be configured according to the needs of the project. As a result, both commercial and private investors can count on customized solutions - durable, refined and fully integrated with the rest of the space.





In the Steel collection, windows can be an integral part of the whole system. Designed with the same precision and spirit as the doors and walls, they complement the whole aesthetically and technologically. Their design is based on the same profiles, proportions and styling, so you can create a consistent, elegant layout in all areas of the building. This is particularly important in modern developments where the boundary between indoors and outdoors is blurred - steel windows emphasize aesthetic continuity, and their slim frames and high quality glazing allow as much daylight as possible into interiors.


We offer full design flexibility - windows can be fixed or opening, with different bar spac-

ing and in any size, according to the architect's needs. Importantly, all elements - windows, doors, walls - can be made in the same color palette and finish, which allows to maintain visual consistency throughout the building.

As a result, the investor does not have to look for compromises - he gets a complete, synchronized set that combines design, functionality and durability in one modern system.

The Steel system is not a single product, but a comprehensive tool for creating harmonious, bright and open spaces that promote relationships, work and relaxation. For the architect - it's freedom of design. For the user - the comfort of everyday life in a space that simply works.





INTERIOR SYSTEM

82

STYLE INSPIRATION

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DOOR PULL

88

HANDLES

96

Technologies

240 – 259

CREATIVITY IN DESIGN

In architecture and design, details become the heart of a project, and ROKA's designs fit perfectly into this philosophy. We offer a wide range of fanlights and sidelights that can be customized to meet the individual needs and style of any entrance area. Our innovative approach to design allows us to create unique and functional solutions that harmoniously combine everyday life with individual style and blend in with the architecture of the building.

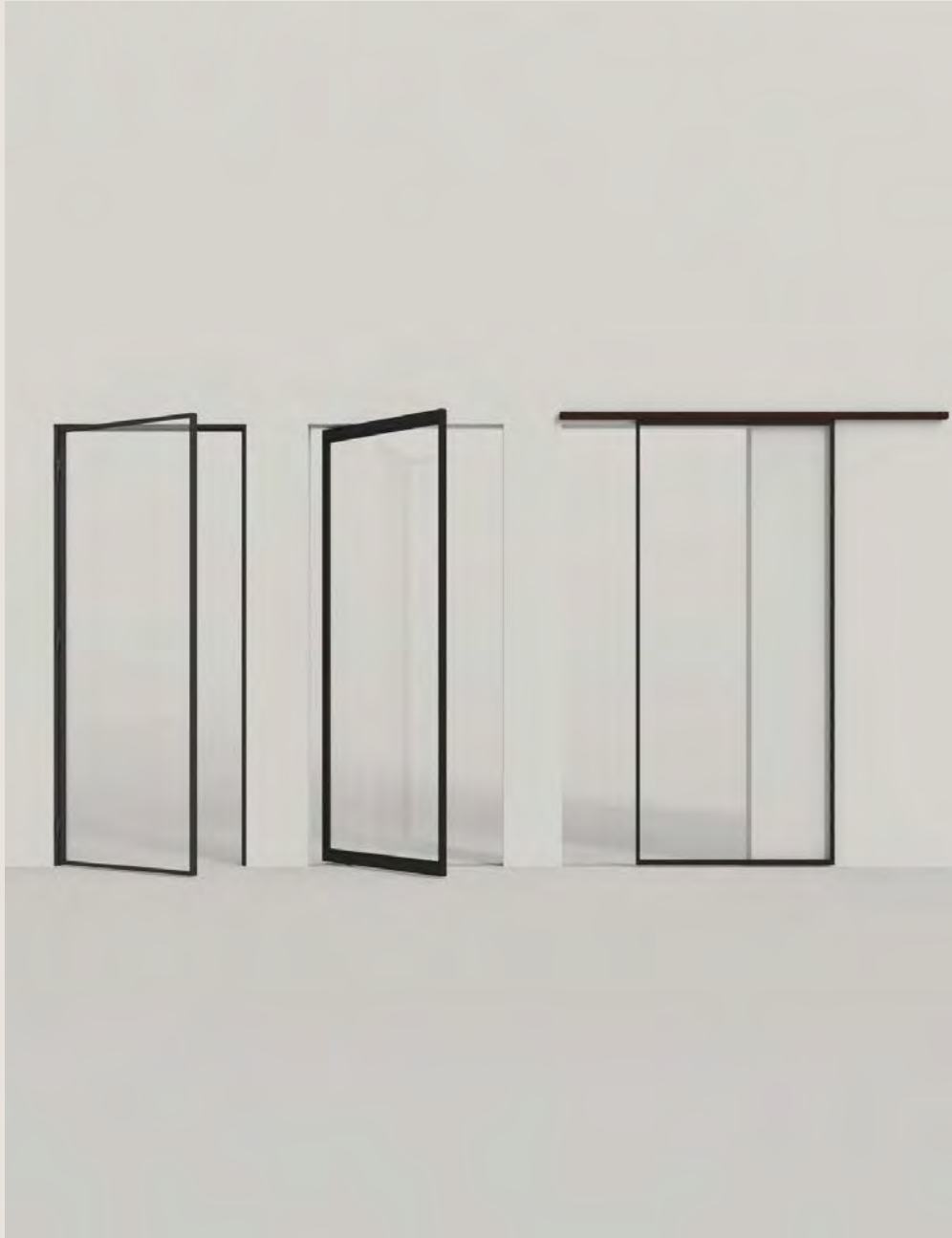
A PERFECT MATCH

Whether you prefer a modern, minimalist style or classic elegance, our variety of designs can fit into the vision of your ideal entrance. Each Secco design is not only a functional element, but also an aesthetic one that enhances the space and creates a first impression full of style and character. Discover the possibilities of Secco systems and create a unique entrance area that reflects your personal taste and modern approach to design.



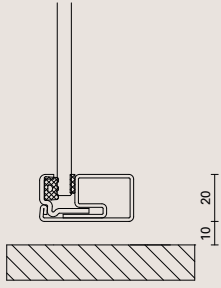


Interior system

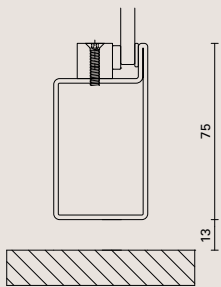


In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At Secco, we see it not just as a raw material, but as

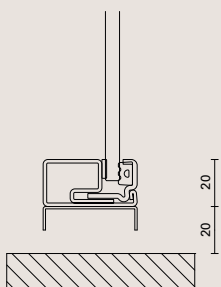
HINGED DOORS



PIVOT DOORS



SLIDING DOORS



Style Inspiration



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



Style Inspiration



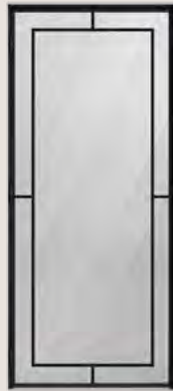
RK 01



RK 01



RK 01



RK 01



RK 01



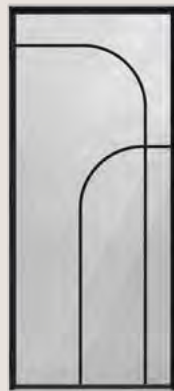
RK 01



RK 01



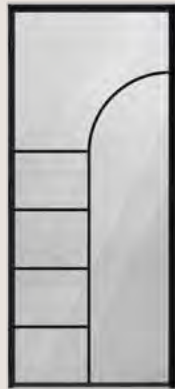
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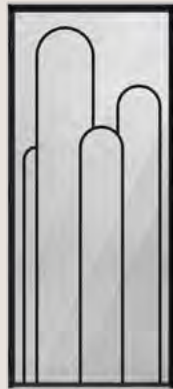
RK 01



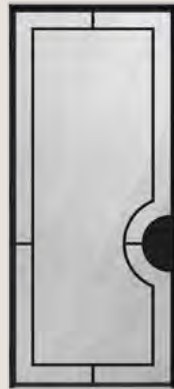
RK 01



RK 01



RK 01



RK 01



RK 01



RK 01



RK 01





Door Pulls

88 - 99



MATCH
SHAPE

1.



MATCH
SIZE

2.

6 door pull models that you can fully customize according to your vision and needs.

In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At Secco, we see it not just as a raw material, but as

Match the size of the door pull to the model and dimensions of the door.



MATCH
MATERIAL

3.

Choose the perfect finishing material, from among 140 suggestions.



MATCH & DESIGN

Door pulls

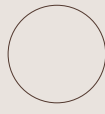


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SOL



a
300 mm
400 mm



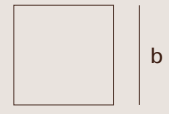
a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

ONDURUS



a
250 mm
300 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

TRIADA



a	b
170 mm	300 mm
220 mm	400 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

LUNA



a	b
150 mm	300 mm
200 mm	400 mm



a

We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.



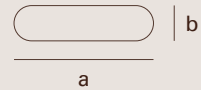
- a
- 25 mm
 - 40 mm
 - 70 mm
 - 90 mm
 - 100 mm

b
Size b depends on the door dimensions and door pattern



We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

- a
- 70 mm
 - 70 mm
 - 70 mm
- b
- 600 mm
 - 800 mm
 - 1000 mm



We will customize the size of the pull to fit your needs and the aesthetics of the door model. Ask about available options.

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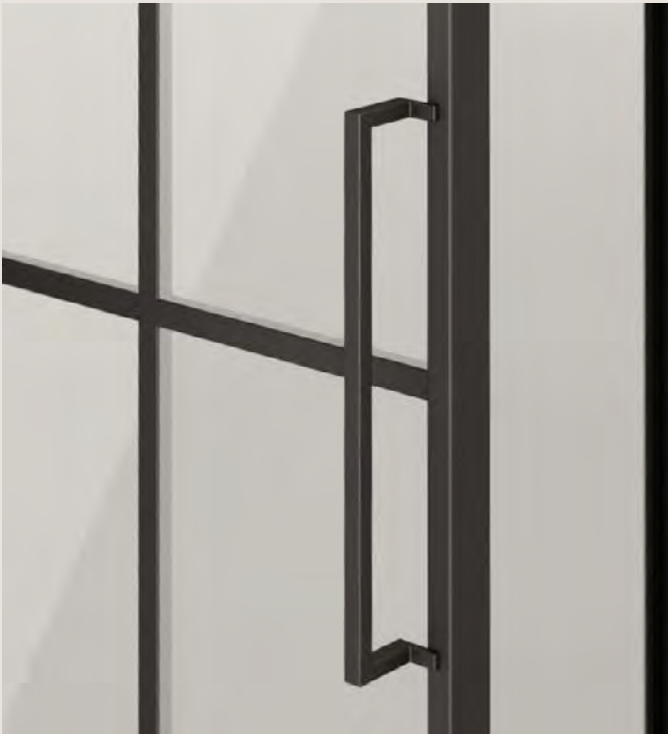
TOKYO



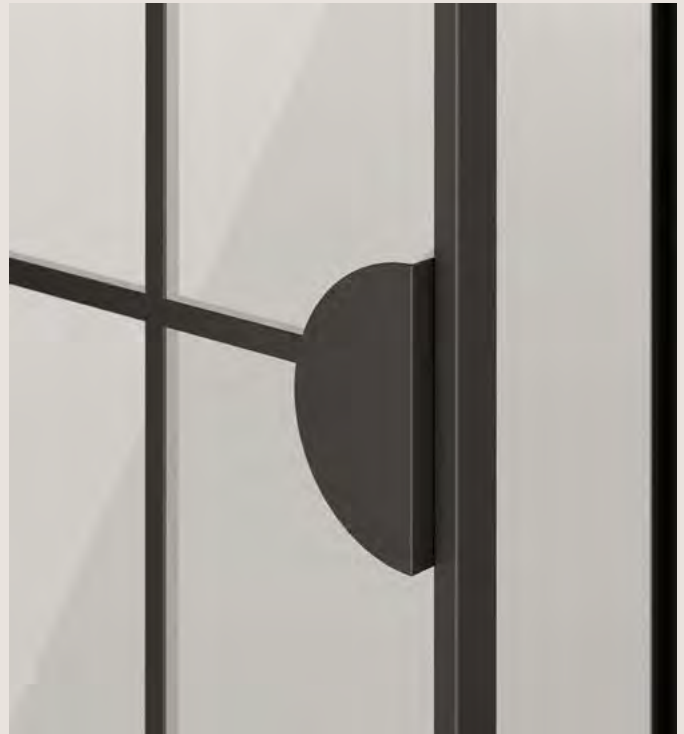
OSLO



VIENNA



LUNA



Handles



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BRISTOL



Magnetic locks

NICE



Magnetic locks

LONDON



Magnetic locks

PARIS



Magnetic locks

MILAN



Options

NL - Super Nickel bright

MONACO



Options

● Bronze light patinated, waxed

MUNICH



Options

● NL - Super Nickel bright

NICE



Options

● Bronze light patinated, waxed

In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At Secco, we see it not just as a raw material, but as

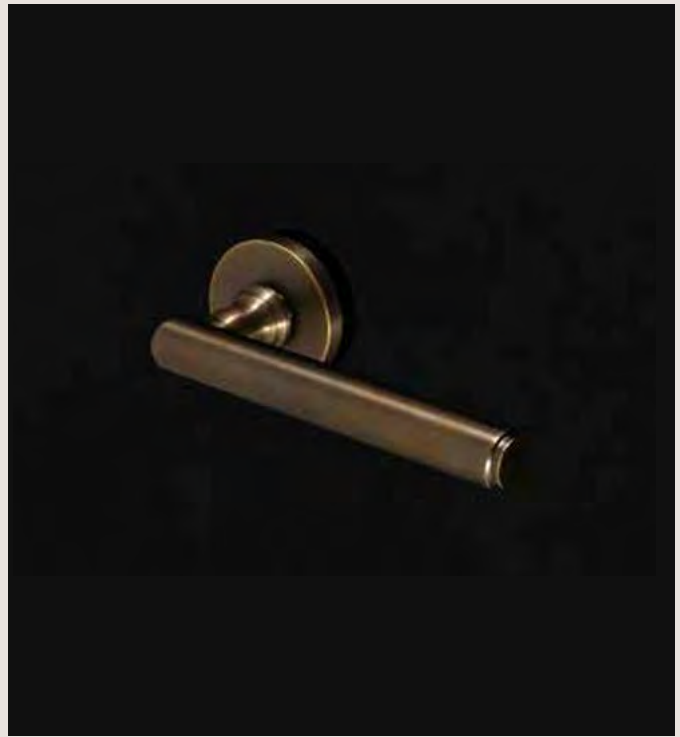
MILAN



Options

NL - Super Nickel bright

MONACO



Options

● Bronze light patinated, waxed

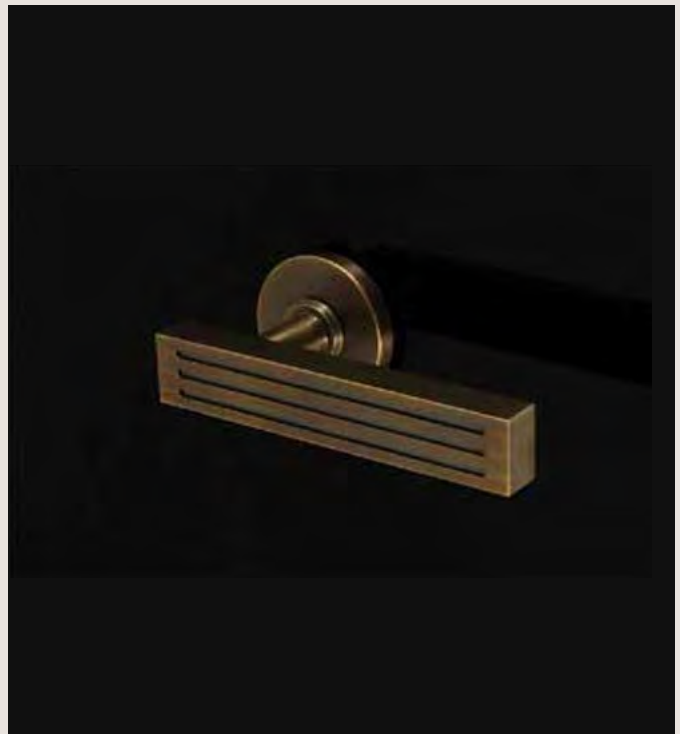
MUNICH



Options

● NL - Super Nickel bright

NICE



Options

● Bronze light patinated, waxed

Glass

100 - 105

Glass



In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At Secco, we see it not just as a raw material, but as

GLASS TRANSPARENT



Specifications

Transparent glass

FROSTED GLASS SATINATO



Specifications

Semi-transparent glass
Matt surface

FLUTED GLASS



Specifications

Ornamental glass
Vertical grooves
High transparency of glass

BROWN FLUTED GLASS



Specifications

Ornamental glass
Vertical grooves
High transparency of glass

GREY FLUTED GLASS



Specifications

Transparent glass

MASTERCARE OBSCURE



Specifications

Semi-transparent glass
Matt surface

ANTISOL GRAPHITE



Specifications

- tinted glass
- moderate light transmission
- moderate sunlight reduction
- graphite color

ANTISOL BROWN



Specifications

- tinted glass
- moderate light transmission
- moderate sunlight reduction

In a world where design is increasingly measured by responsibility, steel proves to be an exceptional material. Durable, fully renewable, resistant to time and change. At Secco, we see it not just as a raw material, but as

STOPSOL GRAPHITE



Specifications

- reflective coating
- moderate light transmission
- moderate sunlight reduction
- graphite color

STOPSOL BROWN



Specifications

- reflective coating
- moderate light transmission
- moderate sunlight reduction
- brown color

GLASS STEP



Specifications

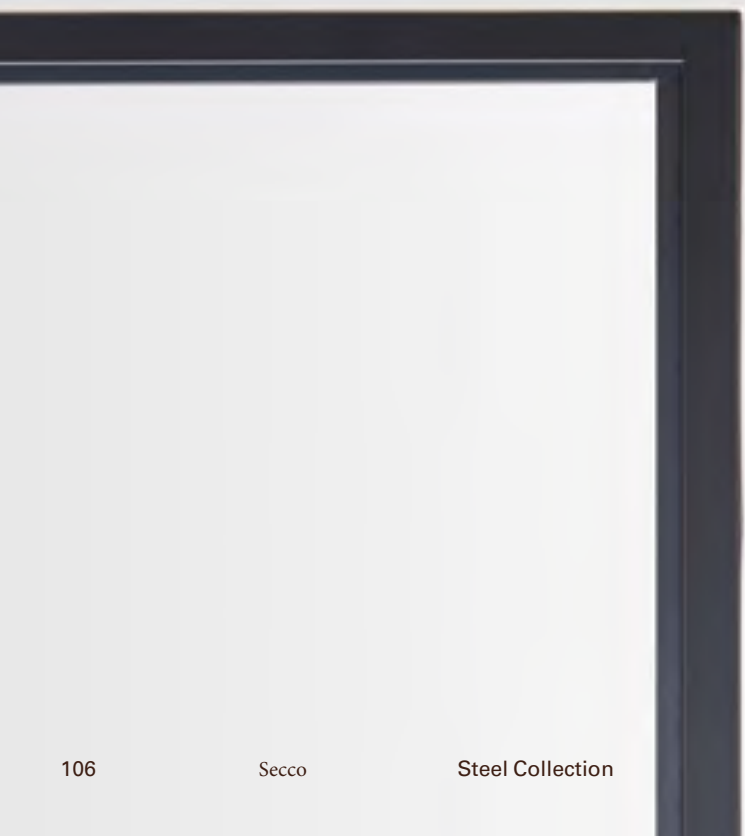
- tinted glass
- very low light transmission
- high sunlight reduction
- black color

PARSOL BLACK



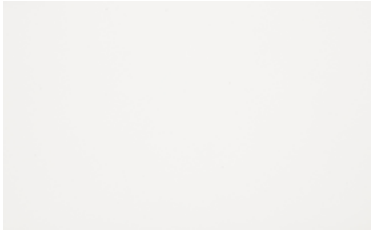
Specifications

- tinted glass
- very low light transmission
- high sunlight reduction
- black color

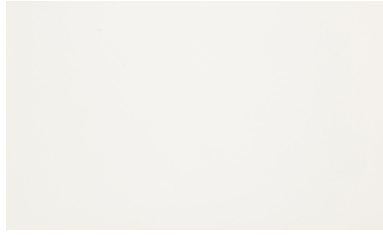


Finishes and applications

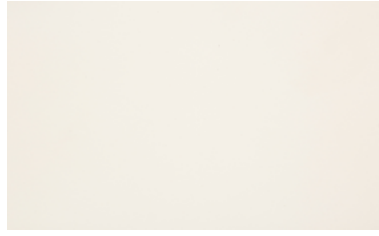
106 - 111



Pure Snow / RAL 9016



Alpine Snow / RAL 9010



Ivory Silk / RAL 9001



Urban style



Bristle Grey



Nordic Moss



Emerald Depths / RAL 5001



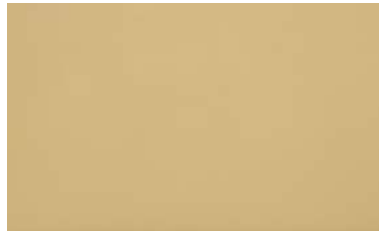
Royal Horizon



Crocodile Sheen



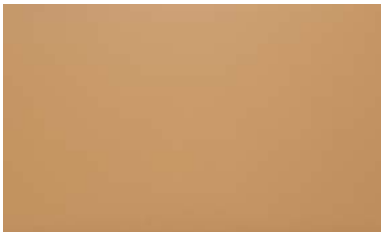
Khaki



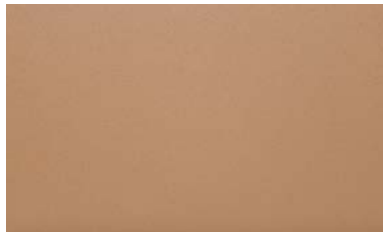
Horn brass



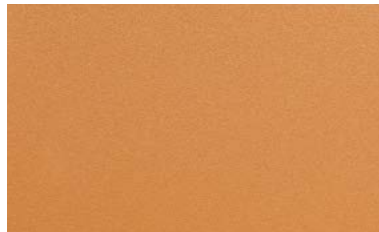
Earthen Ember



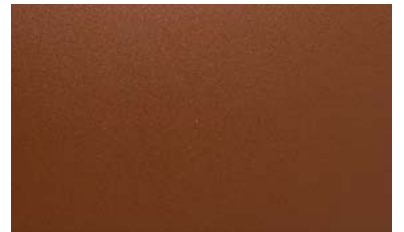
Desert Caramel



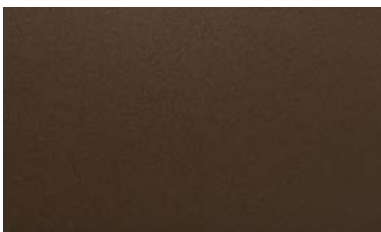
Earth



Terracota



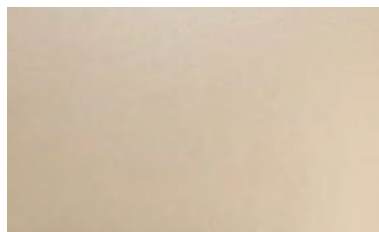
Aged Cuprum



Aged Textured Bronze



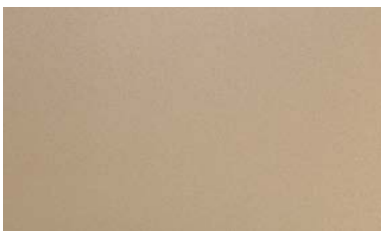
Golden Champagne



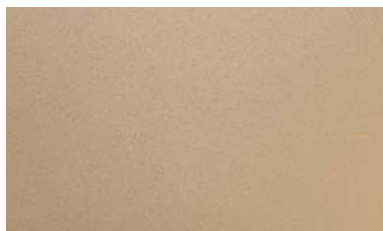
Champagne Glow



Whispering Dawn



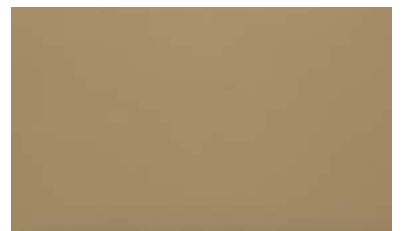
Terra Twilight



Savannah Ember



Sediment Taupe



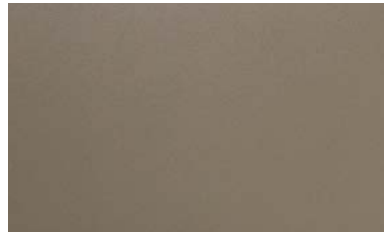
Ancient Sediment



Sable Heritage



Moonlit Rose



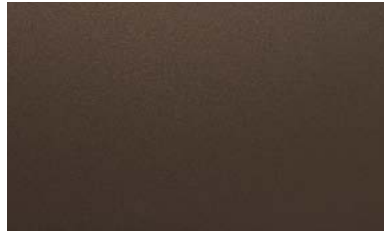
Slate Brown



Argent Silver



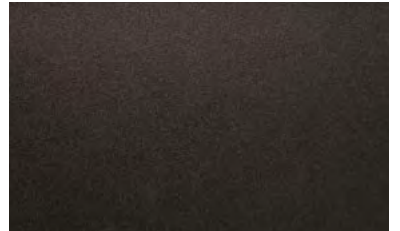
Deep Graphite / RAL 7022



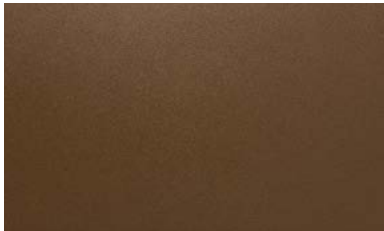
Classic Bronze



Marrone



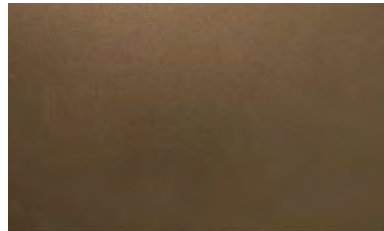
Obsidian Bronze



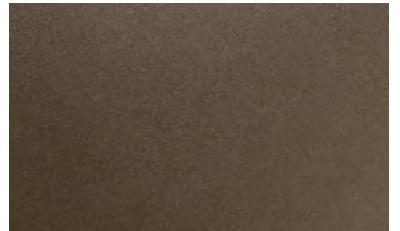
Golden Auburn



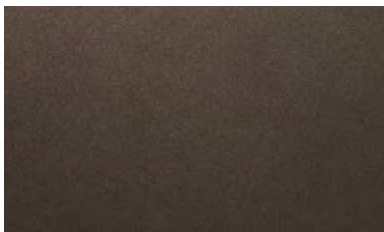
Rich Chestnut



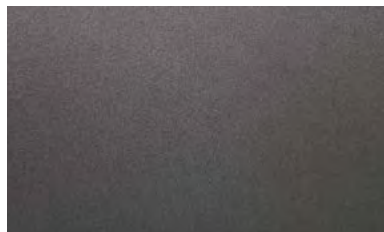
Ember Copper



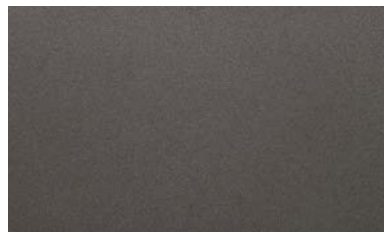
Autumn Espresso



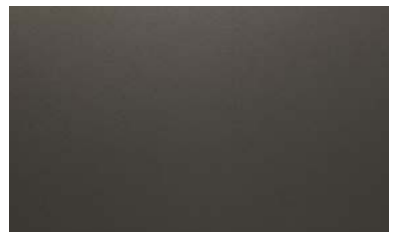
Deep Deore



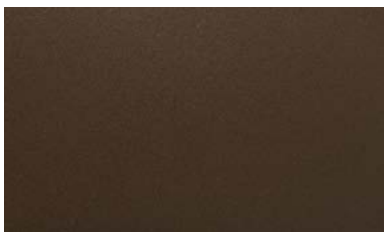
Navy Nightfall



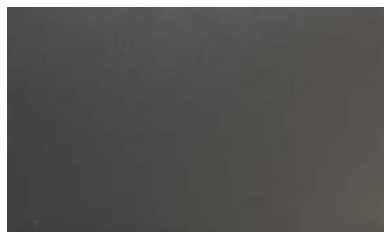
Starry Mica



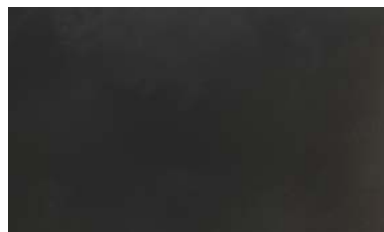
Timeless Umber



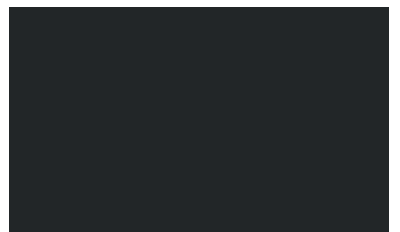
Aged Textured Bronze



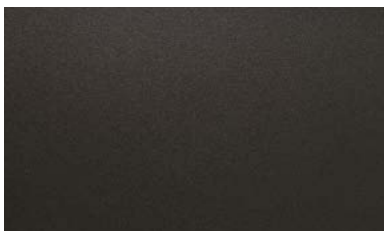
Timeless Grey



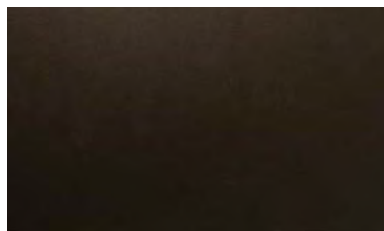
Charcoal Matte / RAL 7021



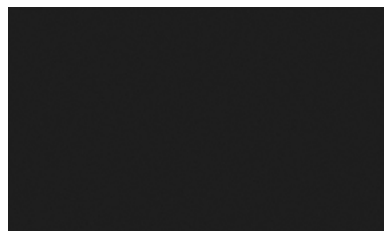
RAL 7016



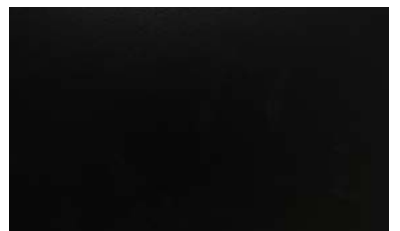
Iron Glimmer Grey



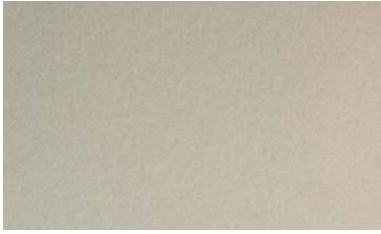
Aged Walnut



RAL 9004



Deep Midnight / RAL 9005



Blue Mountain



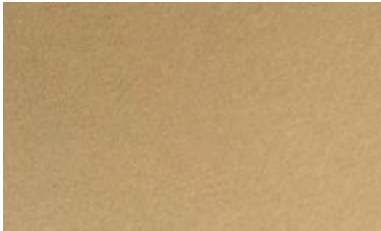
Brazen Elox



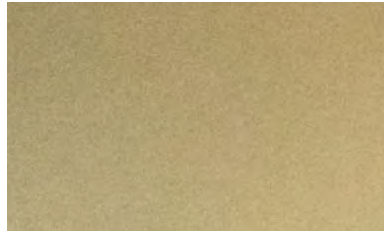
Silver Rose



White Champagne



Charming Copper



Gold Sensation

LIQUID METAL

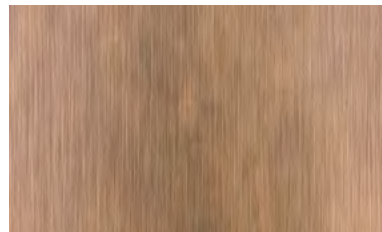
EXTERIOR SYSTEM



Lancelot Bronze



Brushed Antique Bronze



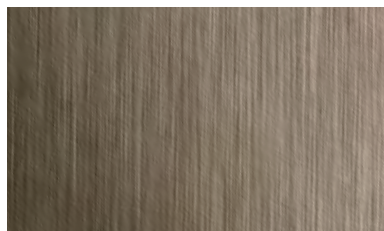
Brushed Antique Copper



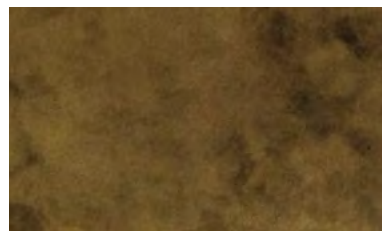
Brushed Antique Brass



Brushed Gold Brass



Brushed Antique Nickel Silver



Antique Brass

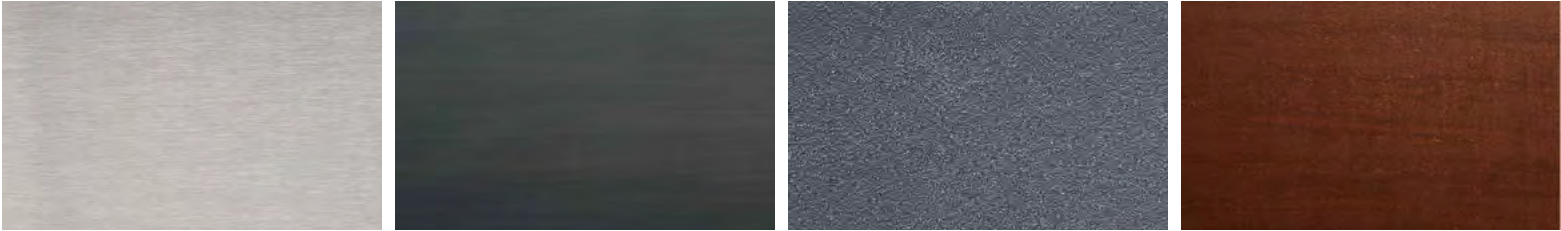


Satin-finished

Burnished

STEEL

EXTERIOR SYSTEM



Stainless steel - Scotch brite

Stainless steel - Blackened

Galvanised steel

Corten steel