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products

Installation instruction for the Millennium window sash

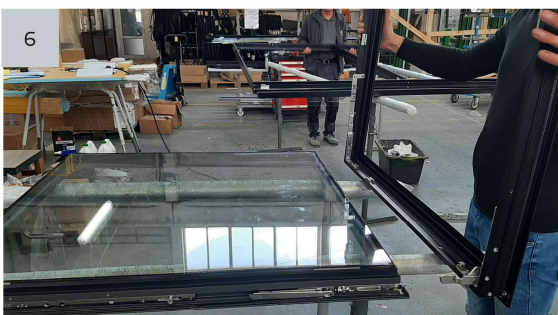
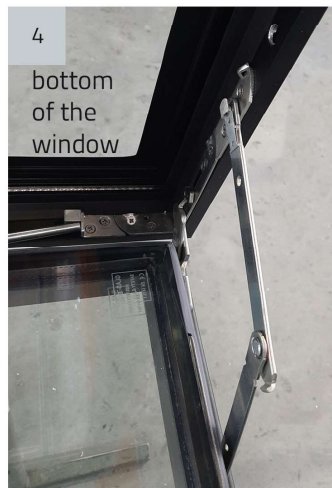
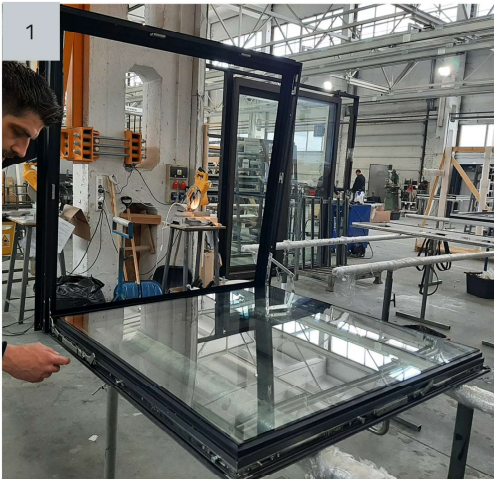
1. Take out the window from the pallet.



Prepare necessary tools and accessories:



2. Open the window, unhook the sash.



3. Frame install:

3.1. Insert the frame into the opening.

3.2. Pre-set the frame and block it by wedges and mounting spacers in the places of mounting holes. Adjust by wedges and make sure that frame is level in all directions.



3.3 By using spirit level check the vertical and horizontal correctness.



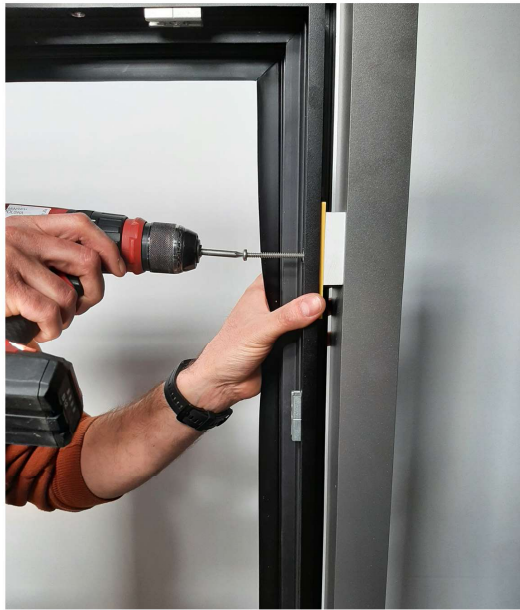
3.4. Check whether the diagonals of the frame are the same - as they should be.



3.5. Drill mounting holes in the wall through the frame. The numbers of mounting holes is consistent with the number of holes in frame.



3.6. Install mounting screws. Number of screws corresponds to the number of holes in frame.



3.7. Check the frame dimensions. If frame has been overtightened, loosen the screw, add spacer and tighten screw.



3.8. Install the caps over the mounting holes.



4. Install the sash in the frame:

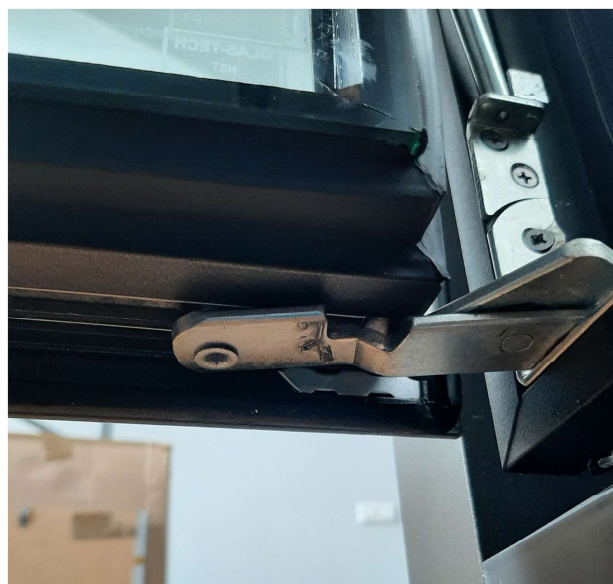
4.1. Open the bottom hinge.



4.2. Place the window on the hinge.



A view of the well mounted sash.



4.3. Open the top hinge.



4.4. Press 2 pins into the leaf hinge.



4.5. Close the hinge lock.

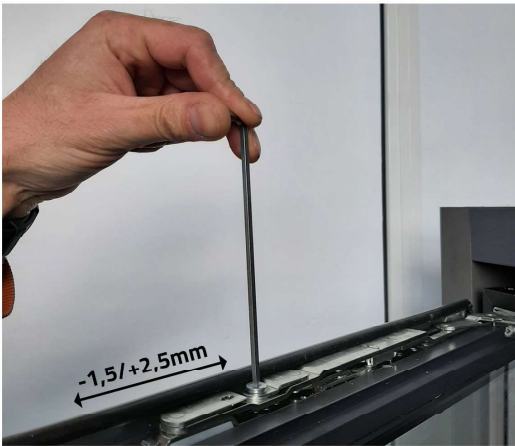
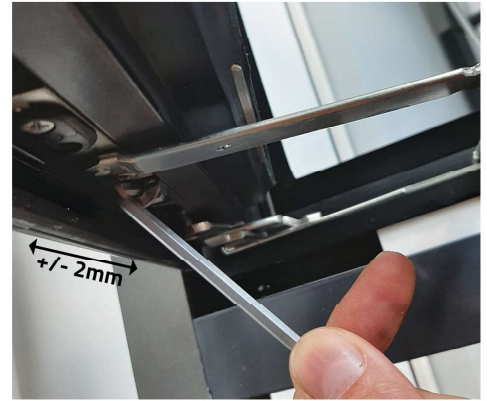
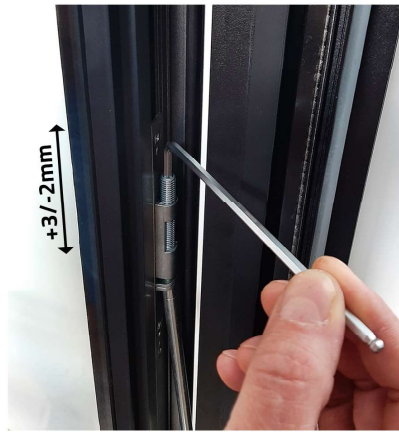


4.6. Button up your arm opening lock.

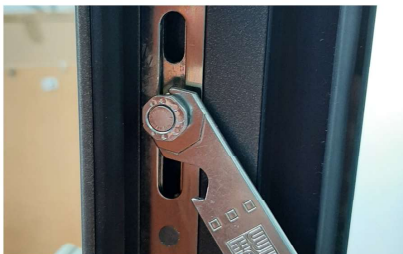


5. Adjust the sash.

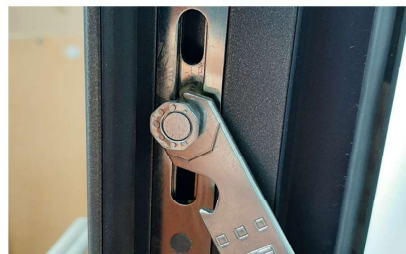
Prepare necessary tools:



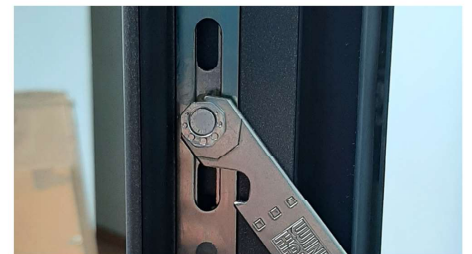
Setting during summer and winter adjustment:



summer



spring - autumn



winter

6. Check the corectness of assembly. Gaps at the bottom and at the top should be identical. In case of difference between gaps, adjust the installation of the frame.

